

PART#FOR-1311-BAC

- (6) #10 X 1 PHILLIPS SCREWS
- (6) #10 "FLAT" NUTS
- (2) 1/8 X 1 1/2 PHILLIPS MACHINE SCREWS
- (2) 1/8 LOCK-NUTS
- (2) 1/2 X 1/2 ANGLE TAB(ONE HOLE)



2009-2012 FORD F-150 BG-SERIES UPPER GRILLE INSTALL PART# FOR-1311-BAC (Fits FX4, STX, XL,XLT Models)



GrillCraft Part# FOR-1311-BAC
Fits F-150 FX4,STX,XL,XLT Models



Open the hood and remove the nuts located on the back side of the grille.



We recommend using a "Nylon Pry Bar" in order to remove grille shell clips. Nylon Pry Bar are available at Harbor Freight Tools. Item# 95214 www.harborfreight.com



Place plastic pry bar under grille shell in order to release grille shell clip.



Note: locations of the grille shell clips.



A close up of the grille shell clip.



Now remove grille shell from vehicle.



Remove grille shell reinforcement bar . The screws are located on the backside of the grille shell.



We are going to use a air saw for the cutting of the grille shell center.



Removing end sections of the grille shell.



The factory grille shell with center section completely removed.



Another view of the grille shell ready for the grille center.Using a small disc grinder works well to clean up cut lines.

For further installation details check our website installs

Tel:310-970-0300 Fax:310-970-0400

www.grillcraft.com



Modified factory grille shell shown with stock grille shell below.



Place GrillCraft grille into grille shell as shown.



While holding grille into place mark mounting tab center hole location onto grille shell.



Drill 3/16 inch holes for mounting screws.



After fitting grille insert we recommend painting the area behind the grille insert with "Flat" black spray paint.



The mounting hardware.



Install the lower screws & flat nuts



Use the two angle bracket with the machine screws on the top mounting tabs.



Another view of the top mounting screws. Next reinstall grille shell reinforcement removed in step #8.



FINISHED!